



# EMC: Designing for Compliance

Practical Techniques | Plain English | Immediate Project & Financial Benefits

### **2024 Design Courses**

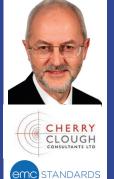
www.emctech.com.au/keith-armstrong-designcompliance-emc-safety-2024

MelbourneSydneyChristchurch (NZ)Feb 12 - 16Feb 19 - 23Feb 26 - March 1

**UPDATED:** Keith's EMC courses have been significantly updated to keep pace with technical progress, and improved.

His updated Safety Design course covers the LVD and the Radio Equipment Directive (RED) – which now often replaces the LVD, UK Approvals since Brexit, IEC 62368-1 (which now replaces IEC 60950-1 and IEC 60065)

These courses have been very popular worldwide for 30 years because they teach well-proven practical and usable techniques for quick, cost-effective design for safety, functionality (i.e., Signal Integrity, SI, and Power Integrity, PI) and Electromagnetic Compatibility (EMC)



**Presented by Keith Armstrong,** a practising EMC & electronic design consultant, well-known author and articulate and lively presenter. His very popular visits to Australia & New Zealand have excellent approval rates, and here are some comments received:

You have the most comprehensive work in my opinion for a practical EMC engineer or tech instead of academic based information with no relationship to practice.'

'By the way – just had XXXX in with their latest project. Their design chap was extolling your virtues

It passed first time – no remedial action required
virtually noise floor emissions – and it included
Ethernet, PoE, USB and DSP! What more can I say!'

'The courseware is so fine and easy to study. Thank you very much!'

'We enjoyed the talk, and I thought it was one of the most common-sense ones I've heard.'

'I would also like to thank you for the interesting and informative course that you presented. I have already begun to implement some design changes in an ongoing project.'

'I attended a couple of EMC courses in Auckland some years back and like to let you know that your course has been the best and most useful course I ever attended!'

'All participants were very experienced yet I'm sure that the others found it as valuable as I did.'

"There's no question my time was well spent, I have learned things that I need to act upon immediately."

### **2024 EMC: Design Consultancy and Training**

Keith Armstrong and his Associates below will all be visiting Australia/NZ in February/March 2024. They are independent consultants who help designers, manufacturers, system integrators, installers, users deal quickly and cost-effectively with real-life interference (EMI), or compliance with EMC and Safety Directives and similar regulations worldwide. All applications, all industries, all sizes/scales. If you need design consultancy or training during February/ March 2024, please contact keith.armstrong@cherryclough.com or https://www.cherryclough.com

#### **Andy Degraeve**

Andy received the M.S. degree in electronics and computer engineering from the KU Leuven, Technology Campus Ostend, Belgium, in 2014.

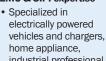
From 2014 till 2018, he was a Research Assistant at the KU Leuven Campus Bruges, Research group ReMI, Reliability in Mechatronics & ICT.

His main research interests included electromagnetic compatibility, immunity and functional safety in life or mission critical situations. From 2019 till 2020 he was the Technical and Product Manager at Schlegel Electronic

Materials, a member of eMei group, in Belgium, with a focus on shielding, absorbing and thermal management materials.

From 2020, he is focussing on EMC education and diagnostics using low-cost test equipment.

#### Dr. Min Zhang EMC & SIPI expertise



industrial, professional and medical sectors • Advanced insight on product research and

- development
- Background in electronics design, motor control for high-tech volume production business
- In-depth knowledge and experience in electromagnetic design

### EMC & RF Design expertise, covering:

- AutomotiveSpace
- Military & commercial communications
- Retail market electronics
- Product R&D, Design For Manufacture
- RF comms links, conventional and covert antenna design, HF & VHF propagation studies
- EMC Laboratory Setting-up
- Electrical & RF equipment rack design and implementation
- EMC Installation

#### **Recent Experience**

- Military EMI Shelters
- Commercial Power Supply Units
- Screened Rooms
- Clean Room Equipment Racks







### **Global Markets**

- All integrated circuits and opamps have been 'die-shrunk' according to Moore's Law every two years since the 1970s, with the result that they now all emit or are susceptible to microwave frequencies or higher, with the result that their EMC is generally worse every two years on average.
- Switching power devices are also becoming at least ten times nastier for EMC by using SiC and GaN technologies to switch faster, creating much more noise in FM, television and LTE frequency bands.
- Wireless Power Transfer is proving to create unique EMC problems.

So, we update these courses so they provide regular and practical up-skilling, allowing you to gain competitive advantages in all electronic technologies, in any applications, at any size/scale/volume, regardless of which test standards apply (consumer, commercial, ITE, industrial, medical, automotive, military, aerospace, rail, etc.)

- Design techniques for compliance with national and international EMC standards e.g. RCM, CE, FCC, VCCI, CCC (China), MIL-STDs.
- EMC for Wi-Fi, GSM, GPRS, 3G/UMTS, 4G/LTE, Bluetooth, ZigBee, WLAN, RLAN, etc., and for preventing interference with co-located GNSS receivers.

#### Participants will receive:

- A PDF copy of the presented course material in full colour, for the courses they attend. Colour-printed and bound course materials are available at extra cost, when registering.
- A certificate of attendance, signed by Keith
- A USB stick containing a very great deal of useful EMC information on design, PCB layout, systems and installations, testing, Functional Safety risk management of EMI, risk management for medical device EMI, complying with the EMC Directive, CE + CE ≠ CE, nearly 1,000 'Banana Skins', and much more.

#### Sponsored by EMC Technologies Pty Ltd

EMC Technologies has been operating since 1992 and is the largest and most accredited EMC, EMR & Safety test house in Aus/NZ with four fully accredited laboratories in Melbourne, Sydney, and Auckland.

EMC Technologies reports are accepted in most countries including Europe (CE marking), USA (FCC), Japan (VCCI), Canada (ISED), Taiwan (BSMI), Singapore (IMDA), VCA(UK) to name a few. No other test house in Australia/NZ offers such a wide scope of international recognition.



### **Course contents**

# Essential & Advanced SI, PI and EMC design for cost-effective PCBs in 2024

#### 2 full days.

Melb: Monday February 12<sup>th</sup> & Tuesday February 13<sup>th</sup>
Syd: Monday February 19<sup>th</sup> & Tuesday February 20<sup>th</sup>
Christchurch (NZ): Monday February 26<sup>th</sup> & Tuesday February 27<sup>th</sup>

**Relevant for:** All electronic, mechanical, and PCB designers and their managers, in all industry areas worldwide including: medical, consumer, household, IT, data/tele/radiocoms, instrumentation/ control, pro-audio/video and broadcasting, industrial, automotive, railway, marine, aerospace, military, security, power conversion, etc.

# Day 1: Essential SI, PI & EMC design for cost-effective PCBs in 2024

- Using these slides to help 'De-Risk' any project's SI, PI and EMC
- Saving time and cost
- EM Zoning techniques (i.e., circuit segregation)
- Interface analysis, filtering, and suppression
- Planes for OV(GND) and other power rails (PWR)
- RF-bonding PCB Reference Planes at EMZ boundaries
- Power supply decoupling
- Switching power converters (AC/DC, DC/DC, DC/AC, etc.)
- Wireless Power Transfer
- Matched transmission line techniques
- Layer stacking and trace routing
- Devices with BGA packages and/or multiple DC rails
- Some useful references, sources, and webinars

## Day 2: Advanced SI, PI & EMC design for cost-effective PCBs in 2024

- When should we use advanced PCB techniques?
- Future trends and their implications
- Guidelines, approximations, simulations, and virtual design for SI, PI and EMC
- Advanced EM Zoning techniques
- Advanced interface filtering and suppression, including using BLS (board-level shielding) and Metamaterials to 60+ GHz
- Advanced RF-bonding for PCB RF Reference Planes at EM Zone boundaries
- Advanced PCB planes, and co-locating wireless antennas
- The totally shielded board assembly
- Damping the resonances in parallel metal structures, including Metamaterial methods such as: Virtual Ground Fence; EBG (Electromagnetic Band Gap); HIS (High Impedance Surface), Split-Ring Resonators, etc.
- Advanced PCB power supply decoupling
- · Buried components, especially buried capacitance decoupling
- Advanced transmission lines, including differential signalling up to at least 32Gb/s per lane
- Microvia board design and manufacturing (i.e., High DensityInterconnect, HDI)
- 3-D Moulded, Printed, or Additively Manufactured PCBs
- Advanced crosstalk
- Some final tips and tricks
- · Some useful contacts, sources, and references

'I attended a couple of EMC courses in Auckland some years back and like to let you know that your course has been the best and most useful course I ever attended!'

### **Design for EMC in 2024**

#### 1.5 days.

Melb: Full day on Wednesday 14<sup>th</sup> February plus the morning of Thursday 15<sup>th</sup> February
Syd: Full day on Wednesday 21<sup>st</sup> February plus the morning of Thursday 22<sup>nd</sup> February
Christchurch (NZ): Full day on Wednesday 28<sup>th</sup> February plus the morning of Thursday 29<sup>th</sup> February

(Modules 5, 7, 8 not presented, but provided as course notes anyway)

### Module 2: EMC techniques for cables and connectors

Accidental antenna behaviour of all conductors. Using fibre- optics, and other alternatives to conductors. The "RF Reference". Cable classification and segregation. Good practices for shielded and unshielded interconnections: DM & CM paths. Shielding techniques for cables. Terminating cable shields. Interconnecting shielded enclosures. Dealing with 'ground loops'. Transmission-line interconnections. Some useful references.

#### **Module 3: EMC filtering**

Filtering is not 'black magic'. How filters work. The advantages of soft ferrites. CM filtering. Specifying filters. Real-life problems with resonances, inductors, and capacitors. Earth leakage currents and safety. Filter construction, mounting, and cabling. The synergy of filtering and shielding. Some useful references.

#### Module 4: EMC shielding (DC to over 50 GHz)

Economic issues for shielding. Shielding with metal plates (image planes). How shielded enclosures work. DC and low frequency shielding. The problems caused by apertures. The problems caused by box resonances. The problems caused by conductor penetrations. Shields in the near field of a source. RF-bonding with multiple metal bonds or conductive gaskets. Waveguides-below-cutoff. Shielding of displays. Shielding of ventilation. Shielding of plastic enclosures. Preventing corrosion at shielding joints. D-I-Y testing SE before hardware or software is ready. Shielding with 'clamshell' enclosures. Some free SE calculators and useful references.

#### Module 11: Suppressing electrostatic discharge (ESD)

ESD threats. Insulation techniques. Shielding techniques. Suppressing signal, data and power connector pins and conductors. PCB layout for ESD suppressors. Earth lift problems in systems. Protecting control, data and signals from errors. Some useful references, including "software techniques for ESD suppression".

# Module 12: Suppressing surge transients on AC & DC supplies; signals, and data

What transients are, and how they cause damage. Using galvanic isolation. Using filters. Using surge protection components (SPCs) – types. Rating SPCs. Protecting and maintaining SPCs. Lead inductance and "let-through" voltage. Avoiding the effects of SPC capacitance on signals. Types of surge protection devices (SPDs). Electronic transient protection for DC power supplies. "Earth/ground lift" problems in systems. Data needs error correction. Dealing with long-duration overvoltages. Some useful references.

#### For many more details on these courses,

background information on why they are so necessary and valuable, and information on Keith Armstrong, visit: www.emctech.com.au/keith-armstrong-design- compliance-emc-safety-2024

### Live EMC demonstrations

#### 0.5 day

**Melb:** The afternoon of Thursday 15<sup>th</sup> February **Syd:** The afternoon of Thursday 22<sup>nd</sup> February **Christchurch (NZ):** The afternoon of Thursday 29<sup>th</sup> February

#### **Live EMC demonstrations**

Several demonstrations that show how we can easily use <u>low-cost</u> and even <u>home-made</u> EMC test gear, on plain (unshielded) testbenches or in the field, to <u>quickly</u> and <u>practically</u>:

- i. Help learn the principles of good SI, PI, and EMC design and construction, for circuits, PCB's, enclosures, cabling, systems and installation
- ii. Determine the most cost-effective EMC options to be used in design and construction
- Help decide which competing components, ICs, boards, modules, power converters, displays, subsystems, etc., to design-in, including their 2<sup>nd</sup> and 3<sup>rd</sup> sources
- iv. Help avoid financial losses caused by substandard, faulty or counterfeit components, modules, converters, displays, etc., in the supply chain
- v. Decide when a new design is ready for 'proper" EMC testing, to help avoid the delays and costs of having to modify and retest
- vi. Diagnose, troubleshoot, and help fix EMC problems:a) during development; b) during serial manufacture, and c) in operation, even in the field
- vii. Help avoid financial losses caused by semiconductor manufacturers' automatic (and unavoidable) die-shrinking during serial manufacture
- viii. Predict the effects on EMC compliance of component substitutions, bugfixes, modifications, overhauls, refurbishments, hardware and software upgrades, etc.;

and whether EMC retesting would be necessary

ix. Check that repairs, overhauls, refurbishment, upgrades, etc., to items of equipment in the field, have not harmed their EMC characteristics (and help fix the problems if they have).

**Note:** you will be able to handle the test gear yourself.

# The Safe Design of Electrical Equipment in 2024, and compliance with the LVD or RED- and their equivalent UK Regulations

#### 1 day.

**Melb**: Full day on Friday February 16<sup>th</sup> **Syd:** Full day on Friday February 23<sup>rd</sup> **Christchurch (NZ):** Full day on Friday March 1<sup>st</sup>

(Sections A and F below not presented, but provided as course notes anyway)

A Basic Safety Principles, including doing Hazard and Risk Assessments (not presented due to time restrictions)

#### **B** Non-CE Marking Safety Directives

#### C Complying with the Low Voltage Directive (LVD), 2014/35/EU

The New Legislative Framework, and the new 'Blue Guide'. NLF changes between 2006/95/EC and 2014/35/EU. What the LVD applies to, and what it doesn't apply to. Relationships between the LVD and other safety Directives. The requirements of the LVD. The Technical Documentation. The Conformity Assessment procedure. EM Fields and human health. It can be dangerous to rely solely on LVD-listed standards. A single Declaration of Conformity for all Directives. Affixing the CE marking. Enforcement (in England). Management of LVD compliance. Compliance of assemblies of COTS items.

# D Complying with the safety requirements of the Radio Equipment Directive (RED) 2014/53/EU (instead of the LVD)

#### E Design and Validation for INHERENT Safety

Using the most relevant safety standards. Single-fault safety. Electrical shock hazards. Energy hazards. Fire hazards. Heat related hazards. Mechanical hazards. Other hazards. Choosing and using components. Wiring, supply and construction. Markings and manuals. Type testing. Routine production tests. Special national conditions. Special safety techniques.

**F Design/Validation for FUNCTIONAL Safety** (not presented due to time restrictions)

# 2024 Program Registration Form

**Melbourne:** 176 Harrick Road, Keilor Park, VIC 3042 **Sydney:** Unit 3, 87 Station Road, Seven Hills, NSW, 2047 **Christchurch (NZ):** Waimakariri Room, Trimble, 11 Birmingham Drive, Middleton, Christchurch, 8024, New Zealand

Venue	Monday February 12th	Tuesday February 13th	Wednesday February 14th	Thursday <b>February 15th</b>	Friday February 16th	
<b>Melbourne</b> EMCT Keilor Park	Essential SI, PI and EMC design for cost-effective PCBs in 2024 AM & PM	Advanced SI, PI and EMC design for cost- effective PCBs in 2024 AM & PM	Design for EMC in 2024 AM & PM	AM Design for EMC in 2024 (Continued)	The Safe Design of Electrical Equipment in 2024 AM & PM	
				<b>PM (1.30)</b> Half day of live EMC demonstrations		
Venue	Monday February 19th	Tuesday February 20th	Wednesday February 21st	Thursday February 22nd	Friday February 23rd	
<b>Sydney</b> EMCT Seven Hills	Essential SI, PI and EMC design for cost-effective PCBs in 2024 AM & PM	Advanced SI, PI and EMC design for cost-effective PCBs in 2024 AM & PM	Design for EMC in 2024 AM & PM	AM Design for EMC in 2024 (Continued)	The Safe Design of Electrical Equipment in 2024 AM & PM	
				PM (1.30) Half day of live EMC demonstrations		
Venue	Monday February 26th	Tuesday February 27th	Wednesday February 28th	Thursday February 29th	Friday March 1st	
<b>Christchurch</b> ( <b>NZ</b> ) EMCT Trimble	Essential SI, PI and EMC design for cost-effective PCBs in 2024 AM & PM	Advanced SI, PI and EMC design for cost-effective PCBs in 2024 AM & PM	Design for EMC in 2024 AM & PM	AM Design for EMC in 2024 (Continued)	The Safe Design of Electrical Equipment in 2024 AM & PM	
				PM (1.30) Half day of live EMC demonstrations		

Electronic copies of course notes are supplied and included in the price. No hardcopies provided. Live streaming is available for registered attendees. All electronic course notes and Certificates (as PDFs) will be provided via email.

Session				City		Sub-total	1
Essential SI, PI and EMC	C design for cost-effectiv	ve PCBs in 2024 (1 day)	\$1,05	50 MEL, SYD,	Christchurch		
Advanced SI, PI and EM	C design for cost-effect	ve PCBs in 2024 (1 day)	\$1,05	50 MEL, SYD,	Christchurch		1
Design for EMC in 2024	(1.5 days) (does not co	ver PCBs)	\$1,55	50 MEL, SYD,	Christchurch		
Half day of live EMC der	monstrations (0.5 day -	afternoon)	\$55	50 MEL, SYD,	Christchurch		
The Safe Design of Elec	trical Equipment in 202	4 (1 day)	\$1,05	50 MEL, SYD,	Christchurch		_
Lunch is at 12.30pm, co	omplimentary with all co	ourses	1		Sub-total		
Plus 10% GS							-1
		Tota	al cost of se	ssions selected (inc	• •		
					A RE & A		$\mathbb{R}$
Name		Phone:					
Email							
Company							
Invoice address							
	Melbourne	042 Or		On-site	Online		
Location	Sydney	NSW, 2147		On-site	Online		
	Christchurch NZ	eton, Christchurch, 8024,		On-site	Online		
Dietary/other needs and any allergies							
Payment	Visa M'card (Please note 1.5% su	rcharge for all credit card payments)	E	FT MC Technologies Pty AB BSB: 083 865 Act		100	
Card Number:			'		Expiry		-
Cardholder:							
Email for receipt							24

Please return completed Registration form to: sales@emctech.com.au NOTE: No refunds will apply if less than 7 days' notice is given

